Network

We, SAMSON Co., Ltd., have been engaged in the manufacture and sales of various Boilers and Food Processing Equipment since our foundation in 1945, and have been enjoying a good reputation from customers in various industrial fields of Japan.

In overseas markets, we have devoted ourselves to exporting our products into mainly Asian countries for a long period and have delivered them to many customers.

After delivery, our authorized distributors in the respective countries have taken care of maintenance services on our equipment through the cooperation from customers.

We are supporting our distributors for the improvement of maintenance technology and we hope our customer can operate our products safely without any trouble.



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SAMSU For a sustainable future of energy and food







Samsolution Food System

Made in Japan since 1945

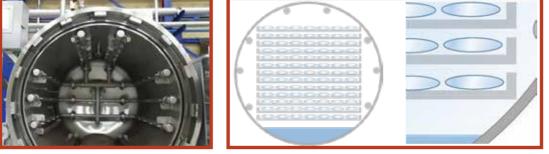
Cooking sterilizer SGC·CB Type





Heating evenly by showering hot water from the top, left, and right



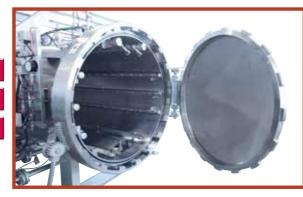


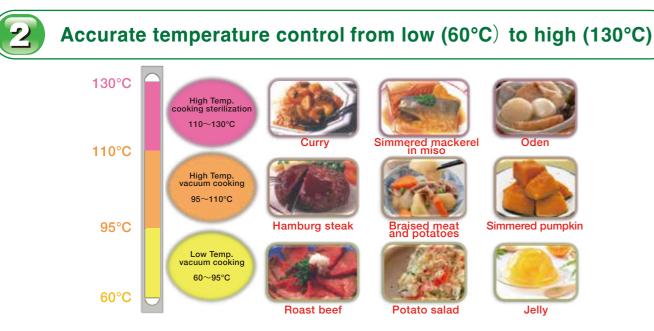
This ideal heating structure makes the product to be safely sterilized.

The large nozzle tip prevents nozzle clogging

Automatic detection of nozzle clogging

uitable flow rate (water pump pressure) monitorin



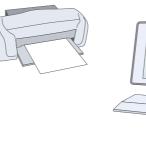


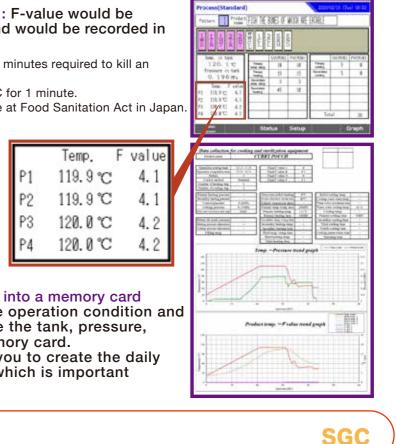
Multi-step heating and temperature control program

- Multi-step heating : Slow heating reduces damage to the food and makes the product completely sterilized at the same time.
- Temp. control program : Sterilization under the same conditions every time by setting the same heat-up time.

HACCP : F-value monitor required for evaluation of sterilization

- Built-in F-value monitoring function : F-value would be displayed on the operation panel and would be recorded in memory card automatically.
 - *F-value is a sterilizing value which is time in minutes required to kill an organism.
 - F=1 equivalent to holding the product 121°C for 1 minute. Retort food is stated to achieve F=4 or more at Food Sanitation Act in Japan





Record and save the operation data into a memory card automatically : Record and save the operation condition and operation result (time, Temp. inside the tank, pressure, product Temp., F-value) into a memory card. SAMSON original software allows you to create the daily report at your personal computer which is important record for HACCP.



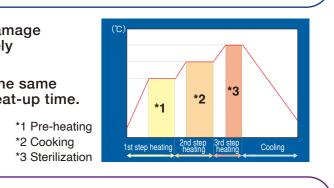
SGC's water tank is placed on top of the machine. So there is no need to install a water tank by itself.



SAMSON shower type sterilizer uses only a small amount of steam which could save energy more than other water tank type sterilizer. In addition, water saving model So that water usage amount could be reduced.

Model	Electricity	Water	Steam	Total running	cost
SGC 120/20D-SH Standard model	9.6 kWh	1,990 L	146 kg	2,336 JPY / times	per pouch 1.22 JPY
SGC 120/20C-SH Water saving model	10.0 kWh	380 L	146 kg	1,538 JPY / times	per pouch 0.8 JPY

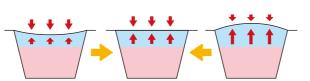
*This value indicates 200g pouch x 1,920 pcs, sterilized 120°C x 20 min. *The unit price is calculated based on electricity of 18 JPY / kWh, city water of 500 JPY / m3, and steam of 8 JPY/kg. (City Water charges include tap water and wastewater treatment costs)



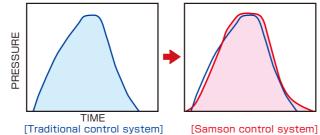
reuses the hot water used for sterilization as a cooling water by using the cooling tower.

Prevent air-containing container from transforming by suitable control

- •When you cook and sterilize the air-containing containers, accurate pressure control is required to prevent containers from bursting. The pressure control used to be based on a theoretical value calculated from product Temp..(Traditional
- control system) However it may not be as theoretical value depending on moistness of the food, evaporation speed, state change or air amount inside the container.
- •Accurate pressure control could be perform by inputting a suitable pressure data of the product. (Samson control system)



Container internal pressure (expansion pressure) ≒Container external pressure (processing tank internal pressure)



[Traditional control system]

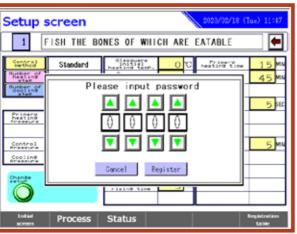


Operation settings could be registered for each 50 kinds of products with security function

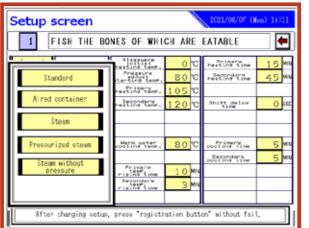
Registration table screen

R	egist	ration table 1/5	2020/02/18 (Tue) 03:25				
	No	Product name	Control	Heating	Cooling		
	1	FISH THE BONES OF WHICH ARE EATABLE	Standard	2 steps	2 steps		
	2	PUFFY COOKED BEANS	Standard	2 steps	2 steps		
	3	HOTCHPOTCH WITH LIGHT DRY TEXTURE	Aired container	2 steps	1 step		
	4	KAKUNI	Standard	3 steps	3 steps		
	5	HOT RICE PORRIDGE	Standard	2 steps	2 steps		
	6	BEEF CURRY	Standard	1 step	2 steps		
	7	STRAMBERRY JAM	Standard	2 steps	2 steps		
	8	A CUP OF "ZENZAI"	Aired container	1 step	1 step		
	9	BAMBOO-SHOOT RICE	Aired container	2 steps] step		
	10	SKEWER STERILIZATION	Steam	1 step	1 step		
	ini scr			ttern -40	Pattern 41-50		

Password setup screen



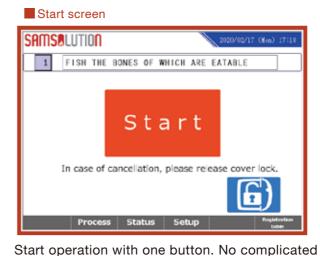
Setup screen(1)



Setup screen (2)

Setup screen 2001/08/07 (0) 11:08									
1 F	ISH THE BO	NES OF WHICH ARE	EATABLE						
Control nethod Busber of ster busting busting ster	Standard 2 Steps 2 Steps	CANCEL 0 C 7 8 9 DEL 20 C	Prinary neating time Secondary neating time Shift delay	15 MN 45 MN					
Primary heating pressure Control messure Cooling pressure	0.12 HP	4 5 6 - 1 2 3 ENT 30 C	Primary cooling time Secondary ductime time	5 MN 5 MN					
Reg	ister Cancel	Priserw rising line Secondarw rising line Secondarw Secondarw Secondarw							
Åfter	After changing cetup, press "registration button" without fail,								

Easy operation 2)



operation which is user-friendly.

Process display screen

Pattern Product FISH THE BONES OF WHICH ARE EATABLE							
0.종··· - 1202 -							
Temp, in tank		SV(MIN)	PV(MIN)		SV(MIN)	PV(MIN)	
120. 1 °C	Primary temp. raing	18	18	Primary cooling	5	8	
Pressure in tank 0. 196 MPa	Primary Insating	15	15	Secondary cooling	5	8	
	Secondary temp. raing	3	3				
Temp, F value P1 119.9 °C 4.1	Secondary heating	45	18				
P2 119.9 °C 4.1							
P3 128.8 C 4.2							
P4 128.8 °C 4.2				Tot	al	38	



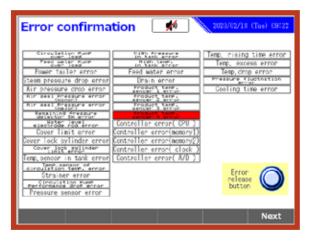
control for pouched Curry or soup Jam Control for steaming

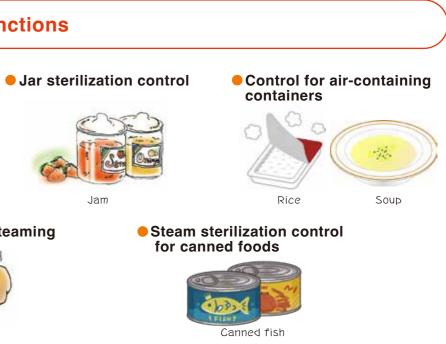


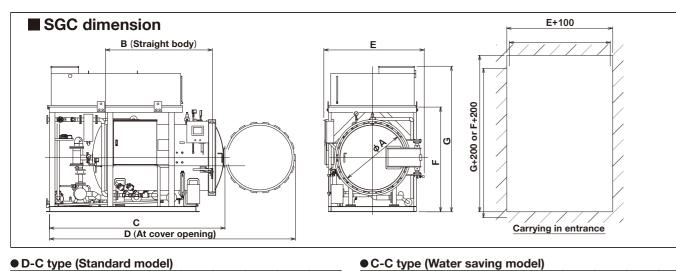
The touch panel makes it easy to set operation conditions.



Error confirmation screen







D-C type (Standard model)

	J P ~ \(~								
Model	Α	В	С	D	Е	F	G	Dry weight (kg)	Weight in operation (kg)
60/10D	600	810	1,865	2,580	1,475	1,400	1,900	990	1,750
80/10D	800	1,010	2,165	3,090	1,675	1,500	2,040	1,300	2,720
80/20D	800	1,970	3,090	4,005	1,570	1,500	2,070	1,700	3,480
100/10D	1.000	1,010	2,190	3,295	1,700	1,700	2,320	1,640	3,390
100/20D	1,000	1,970	3,330	4,435	1,720	1,700	2,320	2,300	4,900
120/10D		1,010	2,185	3,495	1,830	1,880	2,600	2,050	3,900
120/20D	1.200	1,970	3,325	4,630	1,850	1,930	2,685	2,700	6,320
120/30D	1,200	2,930	4,465	5,770	1,870	1,880	2,685	3,500	8,830
120/40D		3,890	5,425	6,730	1,880	1,930	2,785	4,150	11,230

Model В С D G

A

\nearrow	\nearrow			\nearrow					\nearrow
80/20C	800	1,970	3,420	4,335	1,570	1,500	2,070	1,760	2,870
100/10C	4 000	1,010	2,515	3,610	1,720	1,700	2,270	1,820	2,510
100/20C	1,000	1,970	3,490	4,595	1,720	1,700	2,320	2,330	3,710
120/10C		1,010	2,540	3,835	1,865	1,930	2,500	2,070	3,280
120/20C	4 000	1,970	3,565	4,870	1,865	1,930	2,550	2,800	4,650
120/30C	1,200	2,930	4,695	5,920	1,820	1,930	2,600	3,500	6,250
120/40C		3,890	5,720	7,030	1,820	1,930	2,550	3,900	7,560

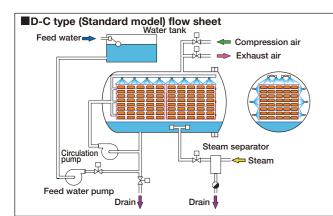
Dry weight (kg)

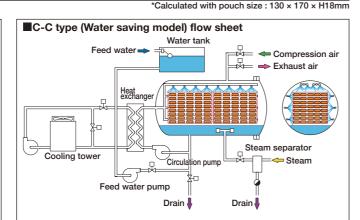
D-C type (Standard model)

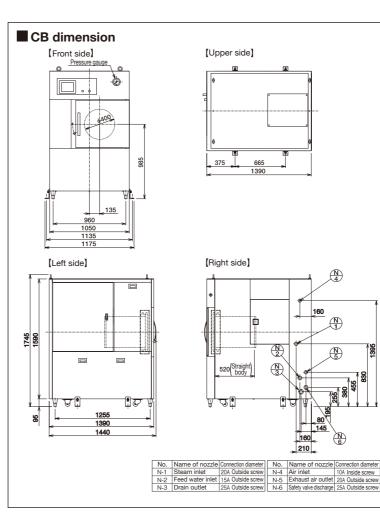
Model	Unit	60/10D	80/10D	80/20D	100/10D	100/20D	120/10D	120/20D	120/30D	120/40D
Max. operation pressure	MPa					0.50				
Inner capacity	m ³	0.28	0.61	1.09	0.98	1.73	1.46	2.54	3.63	4.71
Total electric consumption	kW [50/60Hz]	3.2/3.5	5.3	7.1	7.1	8.2	7.1	10.2	15.2	22.7
Used steam amount	kg/ batch	16	32	61	61	89	73	139	207	274
Required boiler capacity	kg/h	150	300	500	500	1,000	750	1,500	2,000	2,500
Compressor	kW	3.7	5.5	2.2	2.2	3.7	3.7	3.7	5.5	7.5
Air tank	m ³	—	—	1	1	1	1	1	2	2
Number of trolley	set	1	1	2	1	2	1	2	3	4
Usable dimension / Trolley	$W \times L \times Hmm$	420×740×340	490×94	10×490	620×94	10×640		820×940×800		
Number of tray loaded / Trolley	pcs	13	1	9	2	5		32		
lumber of processable pouch / Trolley	pcs	156	28	285		00			960	
lumber of processable pouch / Batch	pcs	156	285	570	500	1,000	960	1.920	2.880	3.840

C-C type (Water saving model)

Model	Unit	80/20C	100/10C	100/20C	120/10C	120/20C	120/30C	120/40C
Max. operation pressure	MPa		0.50					
Inner capacity	m ³	1.09	0.98	1.73	1.46	2.54	3.63	4.71
Cooling tower	Cooling ton	20	20	40	20	50	80	100
Total electric consumption	kW [50/60Hz]	9.0	9.0	11.2	9.0	13.9/13.2	21.1	30.1
Used steam amount	kg/ batch	61	61	89	73	139	207	274
Required boiler capacity	kg/h	500	500	1,000	750	1,500	2,000	2,500
Compressor	kW	2.2	2.2	3.7	3.7	3.7	5.5	7.5
Air tank	m ³	1	1	1	1	1	2	2
Number of trolley	set	2	1	2	1	2	3	4
Usable dimension / Trolley	WXLXHmm	490×940×490	620×94	40×640		820×94	40×800	
Number of tray loaded / Trolley	pcs	19	2	25		3	32	
Number of processable pouch / Trolley	pcs	285	5	00		96	60	
Number of processable pouch / Batch	pcs	570	500	1,000	960	1,920	2,880	3,840
						*Calculate	d with pouch size ·	130 x 170 x H18mm









We regularly hold various seminars on "food".

1	Model	CB-40		
Max. sterili	zation pressure	0.27MPa		
Max. ster	ilization temp.	130°C		
	Max. operation pressure	0.3MPa		
	Max. operation temp.	143°C		
Sterilization tank	Dimensions	Ф400×520mm		
	Inner capacity	0.066m ³		
	Available inside dimension (W×D×H)	266×500×240mm		
Total electr	ic consumption	1.7kW		
Stear	n amount	8kg/batch		
Required ancillary	Boiler capacity	60kg/h		
equipment	Compressor	0.75kW		
Number (pouch / b	of processable batch	54pouch / batch*		

*Calculated with pouch size : 130 \times 170 \times H20mm